

CUSTOM QUOTE: 0000097408

VF-4



PRODUCT OVERVIEW

CNC Vertical Machining Center with 50" x 20" x 25" (1270 x 508 x 635 mm) travels

STANDARD FEATURES

STA	NDARD	PROGRAM	MEMORY	1	GR
SIA	NUANU	PROGRAM	WEWON 1,		uв

 $Standard\ Program\ Memory;\ 1\ GB\ of\ onboard\ memory\ for\ program\ storage\ and\ backup.\ \dots \qquad INCLUDED$

55-GALLON COOLANT TANK

55-Gallon (208 liter) Coolant Tank with 1 hp (0.75 kW) pump; flows 12 gpm @ 30 psi (45 L/min @ 2 bar) @ 60 Hz, and features a multi-section labyrinth design that prevents chips from reaching the coolant pump.

.....INCLUDED

EARLY POWER-FAILURE DETECTION MODULE

ETHERNET INTERFACE

Ethernet Interface; allows you to easily transfer files to and from the machine over a local wired network.

.....INGLODEL

HAASCONNECT: REMOTE MONITORING

HaasConnect: Remote monitoring of your Haas machine. Requires the machine to be connected to the Internet.

INCLUDED

HAASDROP

LIFTING PROVISION

Lifting Provision; built-in attachment points for lifting the machine INCLUDED

DATE: Apr 26, 2023

PREPARED FOR:

John Junge 5182313703 jjunge@p1ind.com P1 Industries 2165 Technology Dr Schenectady, NY 12308-1143 US

LOCAL DISTRIBUTOR:

HFO East New York located at Gene F. Haas Center for Advanced Manufacturing Skills 80 Vandenburgh Ave Troy, NY, 12180 USA 518-390-1758 info@allendalemachinery.com

VF-4	US\$78,295
CONTROL OPTIONS	\$4,890.00
OPTIONS	\$1,095.00
SPINDLE	\$6,395.00
THROUGH SPINDLE COOLANT	\$6,295.00
PROBE SYSTEM	\$5,795.00
CHIP REMOVAL	\$3,695.00
ACCESSORIES	\$2,890.00
SPECIAL DISCOUNTS	
5% Discount	-\$5,468
TOTAL QUOTE	US\$103,883

MEDIA DISPLAY M-CODE; M130 Media Display M-Code; M130 is used within an NC program to call up media files (images, videos, PDF files) from memory and display them on the control screen as the program runs. NextGen Control only INCLUDED
RIGID TAPPING Rigid Tapping; synchronized tapping, with built-in tap cycles and up to 8X retract speed INCLUDED
SAFE RUN Safe Run; a software feature in the Haas control that reduces the chances of significant machine damage during a machine crash
POWER SURGE PROTECTION Surge Protection; provides protection from power surges to the machine control, preventing damage to critical components. If the machine experiences a power surge, the single-use surge-protection module is consumed, preventing the electrical spike from affecting the rest of the control components. Replacement surge-protection modules are available from Haas. Standard on 3-phase machines only
1-YEAR STANDARD WARRANTY 1-Year Standard Warranty. Haas products carry a full 1-year warranty on the entire machine, including the control – that's 365 days x 24 hours
20-POCKET CAROUSEL TOOL CHANGER 20-Station Automatic Tool Changer; this carousel-style tool changer is an economical choice for cost-conscious shops
CONTROL TOUCH SCREEN Touch Screen interface for the Haas control; allows screen navigation, data entry, and other control functions onscreen, without using the keypad
WIFI CONNECTION FOR THE HAAS CONTROL WiFi Connection for the Haas Control; provides wireless connectivity between the Haas control and a local area network. INCLUDED
WINDOW AIR BLAST Haas Window Blast; airgun-activated feature for clearing coolant from the machine's window during machining
SELECTED OPTIONS

TOOLING TAPER (BT/CT)	
CT-STYLE TOOL CHANGER GRIPPERS CT option	
SPINDLE	
*10,000-RPM SPINDLE 10,000-rpm Spindle, 40 taper, 30 hp (22.4 kW) vector drive, inline direct-drive \$6,395	
THROUGH-SPINDLE COOLANT	
*THROUGH-SPINDLE COOLANT Through-Spindle Coolant, 300 psi (21 bar). Provides high-pressure coolant directly through the cutting tool.	

PROBE SYSTEM

WIRELESS INTUITIVE PROBING SYSTEM

CHIP REMOVAL SYSTEM

CHIP ALIGER

Chip Auger; automatically removes chips from the machine, while compressing them and wringing out the coolant. \$3,695

OPTIONS

HIGH-INTENSITY LIGHTING, 24V

High-Intensity Lighting; externally mounted LED lights that turn on/off automatically with the machine doors, or manually via switch. \$1,095

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CONTROL OPTIONS

COORDINATE ROTATION AND SCALING

HIGH-SPEED MACHINING

High-Speed Machining; allows faster feedrates and more complex toolpaths, without hesitation or starving the machine. \$3,495

USER-DEFINABLE MACROS

LARGE REMOTE JOG HANDLE WITH TOUCHSCREEN DISPLAY

Remote Jog Handle with extra-large touchscreen display; lets you to get up-close to the machine's work area for part setup, changeover, and inspection, while still having control of the machine. \$1.395

SPINDLE ORIENTATION

VISUAL PART PROGRAMMING SYSTEM

Visual Part Programming System; a proprietary conversational programming system to quickly write G-code for simple milling routines. Includes User Definable Macros......INCLUDED

TRANSFORMER

LOW-VOLTINCLUDED

ACCESSORIES

AUXILIARY COOLANT FILTER

Auxiliary Coolant Filter System; a bag-style filtration system that keeps the coolant free of particulates down to 25 microns. NOTE: If High-Pressure Flood Coolant (HIGH PRESSURE COOL) is installed, do not connect the Auxiliary Coolant Filter (ACF) directly to the High-Pressure Flood Coolant pump. To use the Auxiliary Coolant Filter with High-Pressure Flood Coolant, the filter must be connected through an optional Through-Spindle Coolant (TSC) system. \$2,795

CHIP TRAY FILTER KIT

Chip Tray Filter Kit; supplemental chip strainer kit keeps chips from entering the coolant system. Includes a 200-micron filter and metal chip tray basket. \$95

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VF-4US\$109,350
Special Discounts
5% Off Order Price\$5,468
Special Price QuoteUS\$103,883

Save 5% on Your Entire Order! + Add Automation for Double Savings

Pricing may change at any time, without notice. Please contact your local Haas Factory
Outlet for the most up-to-date pricing and information.

Haas Build & Price is for example only. Your Haas Factory Outlet can provide a formal price quotation. Price, specifications, availability, and specific configurations may change without notice. Despite our best efforts, some items may contain pricing, typography, or photography errors.

Shipping, delivery, transportation, and rigging charges are not included in this quote.

Caution: Federal, State, and Local taxes are not included in the quote price.

This quote is valid only for customers in USA. All prices in US Dollars.

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^{*} Not available for field installation